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PRODUCT DATA

PRODUCT: 3819

ISSUE NUMBER: 180707/2

<u>SUBSTANCE</u>		<u>THICKNESS</u>	
Adhesive	35gsm		
Carrier	18gsm	Adhesive & Carrier	90 microns
Adhesive	35gsm		
Liner	80gsm	Liner	70 microns

PRODUCT DESCRIPTION

A permanent polypropylene carrier based tape, coated with a high tack synthetic rubber adhesive. The liner is a two side siliconised release paper system.

APPLICATIONS

Developed especially for the permanent bonding of difficult materials such as polythene, polypropylene, foams and felts etc.

ADHESIVE PROPERTIES

		<u>20 min</u>	<u>24 hour</u>	<u>TEST METHOD</u>
Adhesion to steel	open side	1400 N/M	1400 N/M	BS7116:1990 - D
	closed side	1400 N/M	1400 N/M	BS7116:1990 - D
Shear Adhesion	open side	8 hours		BS7116:1990 - B
	closed side	8 hours		BS7116:1990 - B
Release of liner from adhesive		35 N/M		BS7116:1990 - E

THERMAL PROPERTIES

Recommended service temperature range - 20°C to 65°C
Application temperature range 5°C to 50°C

SHELF LIFE

It is recommended that this product is stored in closed cartons away from sources of heat and sunlight and is used within one year of supply by Stera-Tape.

HEALTH AND SAFETY INFORMATION

The adhesive conforms to F&DA Regulation 175.105.

NOTE

Values given are average and should not be taken as a maximum or minimum for specification purposes. Specific technical details, application information & suggested uses available.

WARRANTY

All data relating to suitable uses and description information concerning our products are compiled from research and are believed to be reliable but are provided for guidance only. The Company is not bound contractually unless and until an order acknowledgement in writing is made and must be on the Company's standard Condition of Sales. It is recommended that the Purchasers independently determine the suitability of the products for their purposes. No salesman, representative or agent is authorised to give any guarantee, warranty or make any representation contrary to the foregoing.

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