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PRODUCT DATA

PRODUCT: 3421

ISSUE NUMBER: 130510/6

	<u>SUBSTANCE</u>		<u>THICKNESS</u>
Adhesive	34gsm		
Polypropylene	18gsm	Adhesive & Carrier	85 micron
Adhesive	34gsm		
Liner	65gsm	Liner	55 micron

PRODUCT DESCRIPTION

A permanent tape with a polypropylene carrier. The adhesive is an aggressive rubber based system. The liner is a two sided release system.

APPLICATIONS

This economy grade tape is a general purpose rubber based adhesive on polypropylene suitable for bonding surfaces such as aluminium, steel, glass, paper, board, UPVC, fabrics and many others.

<u>ADHESIVE PROPERTIES</u>		<u>20 min</u>	<u>24 hour</u>	<u>TEST METHOD</u>
Adhesion to steel	open side	1500 N/M	1500 N/M	BS7116:1990 - D
	closed side	1500 N/M	1500 N/M	BS7116:1990 - D
Shear Adhesion	open side	50 hours		BS7116:1990 - B
	closed side	50 hours		BS7116:1990 - B
Release of liner from adhesive		10 N/M		BS7116:1990 - E

THERMAL PROPERTIES

Recommended service temperature range

0°C to 65°C

Application temperature range

10°C to 50°C

SHELF LIFE

Minimum shelf life when stored in closed cartons away from direct sources of heat and sunlight

1 Year

HEALTH AND SAFETY INFORMATION

Adhesive conforms to F&DA 175.105.

NOTE

Values given are average and should not be taken as a maximum or minimum for specification purposes. Specific technical details, application information & suggested uses available.

WARRANTY

All data relating to suitable uses and description information concerning our products are compiled from research and are believed to be reliable but are provided for guidance only. The Company is not bound contractually unless and until an order acknowledgement in writing is made and must be on the Company's standard Condition of Sales. It is recommended that the Purchasers independently determine the suitability of the products for their purposes. No salesman, representative or agent is authorised to give any guarantee, warranty or make any representation contrary to the foregoing.

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