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PRODUCT DATA

PRODUCT: 2469

ISSUE NUMBER: 180707/3

	<u>SUBSTANCE</u>		<u>THICKNESS</u>
Adhesive	45gsm		
Tissue	12gsm	Adhesive & Carrier	100 micron
Adhesive	45gsm		
Liner	80gsm	Liner	70 micron

PRODUCT DESCRIPTION

A permanent tape with a tissue carrier. The rubber based adhesive is extremely aggressive and the liner a two sided release system. 2469 is as 2461 with the exception of the higher calliper liner.

APPLICATIONS

An ideal product for foam and rubber applications where both outstanding performance and high quality and consistency are needed. 2469 can be used as a general purpose double sided tape in a wide variety of widths and lengths. Bonds glass, metals, paper and board, textiles and some plastics as well as most foams and rubbers.

<u>ADHESIVE PROPERTIES</u>		<u>20 min</u>	<u>24 hour</u>	<u>TEST METHOD</u>
Adhesion to steel	open side	1500 N/M	1500 N/M	BS7116:1990 - D
	closed side	1500 N/M	1500 N/M	BS7116:1990 - D
Shear Adhesion	open side	100 hours		BS7116:1990 - B
	closed side	100 hours		BS7116:1990 - B
Release of liner from adhesive		12 N/M		BS7116:1990 - E

THERMAL PROPERTIES

Recommended service temperature range	0°C to 70°C
Application temperature range	10°C to 50°C

SHELF LIFE

Minimum shelf life when stored in closed cartons away from direct sources of heat and sunlight	2 Years
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HEALTH AND SAFETY INFORMATION

Adhesive conforms to F&DA Regulation 175-105

NOTE

Values given are average and should not be taken as a maximum or minimum for specification purposes. Specific technical details, application information & suggested uses available.

WARRANTY

All data relating to suitable uses and description information concerning our products are compiled from research and are believed to be reliable but are provided for guidance only. The Company is not bound contractually unless and until an order acknowledgement in writing is made and must be on the Company's standard Condition of Sales. It is recommended that the Purchasers independently determine the suitability of the products for their purposes. No salesman, representative or agent is authorised to give any guarantee, warranty or make any representation contrary to the foregoing.

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